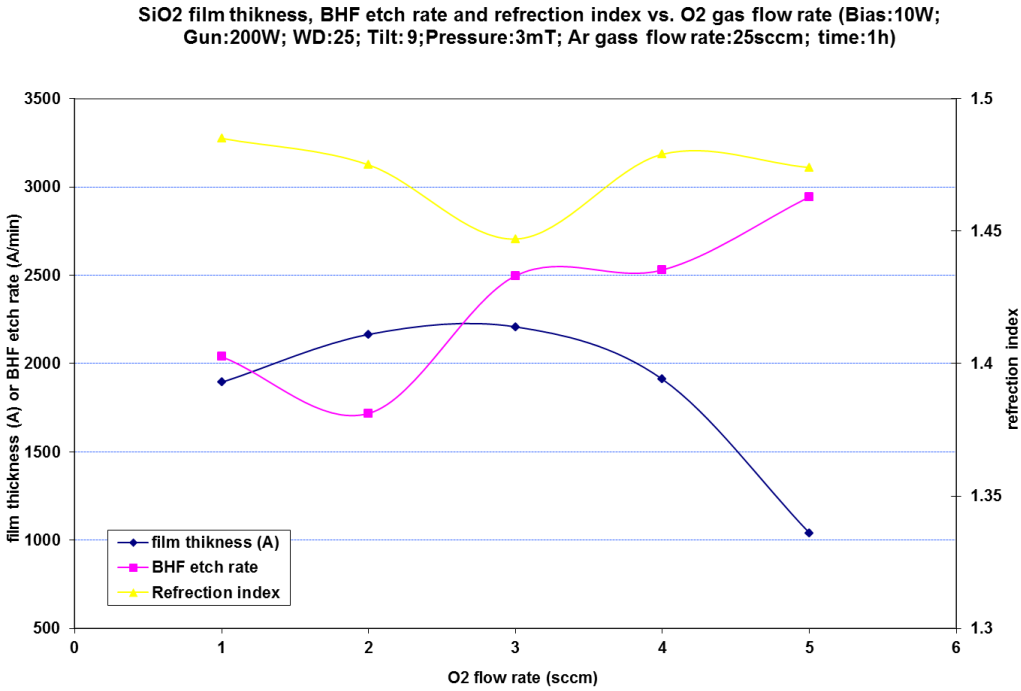
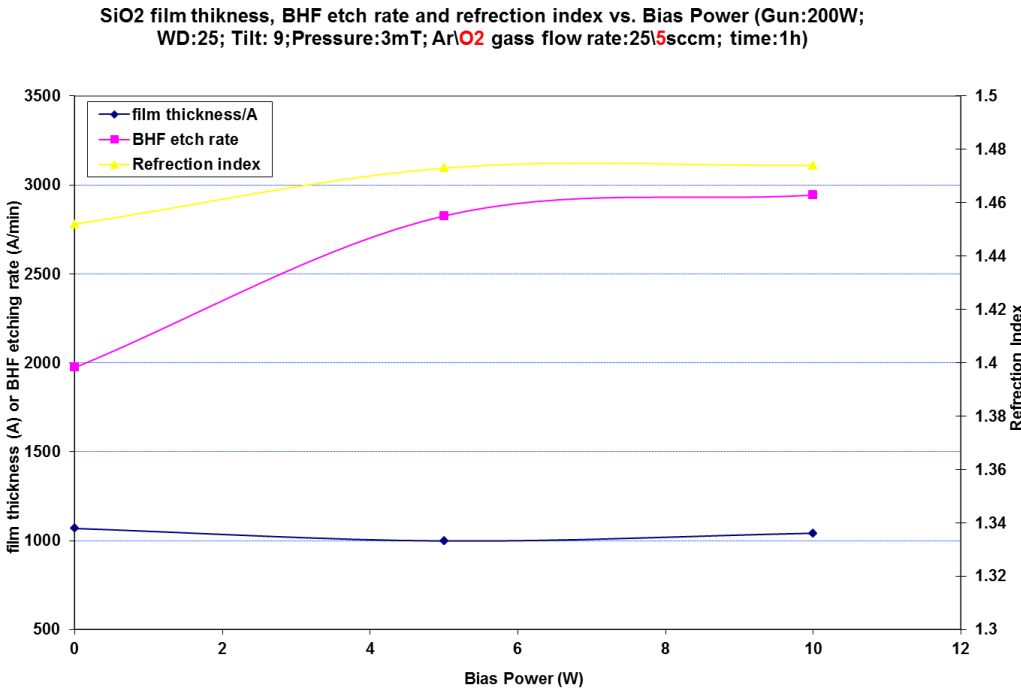


SiO2 Reactive Sputtering – O2 Flow and Bias Data AJA1

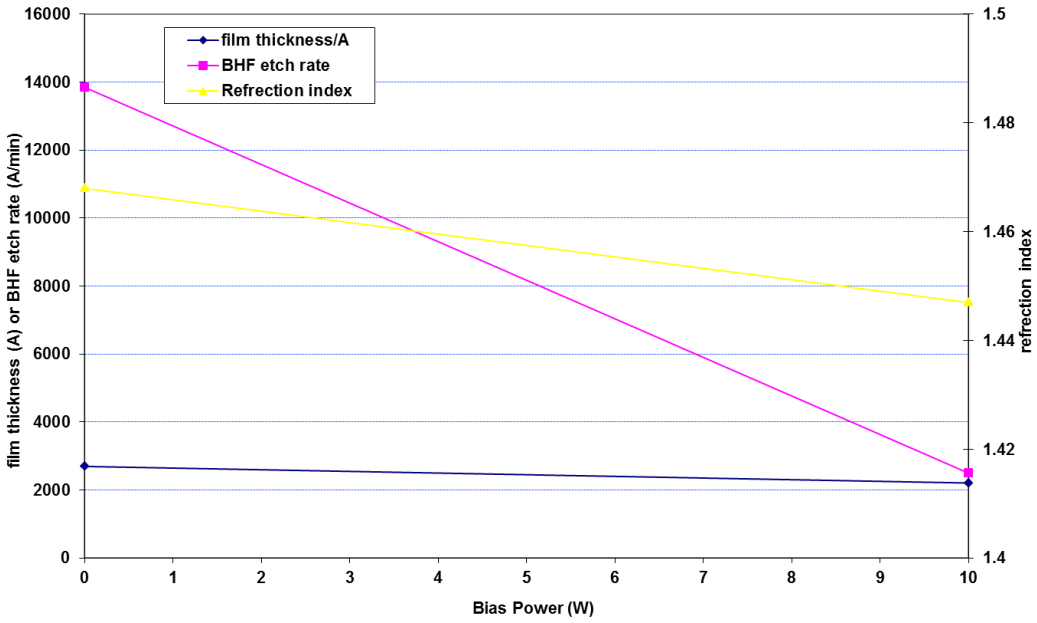
Thickness - Index - Etch Rate – vs O2 flow: 1 hour: Ar 25sccm; 200W RF; Bias 10W; 3mT; Ht/Tilt 25/9



Thickness - Index - Etch Rate – vs Bias: 1 hour: O2/Ar 3(5)/25sccm; 200W RF; 3mT; Ht/Tilt 25/9



SiO₂ film thickness, BHF etch rate and refraction index vs. Bias Power (Gun:200W; WD:25; Tilt: 9; Pressure:3mT; Ar/O₂ gas flow rate:25/3sccm; time:1h)

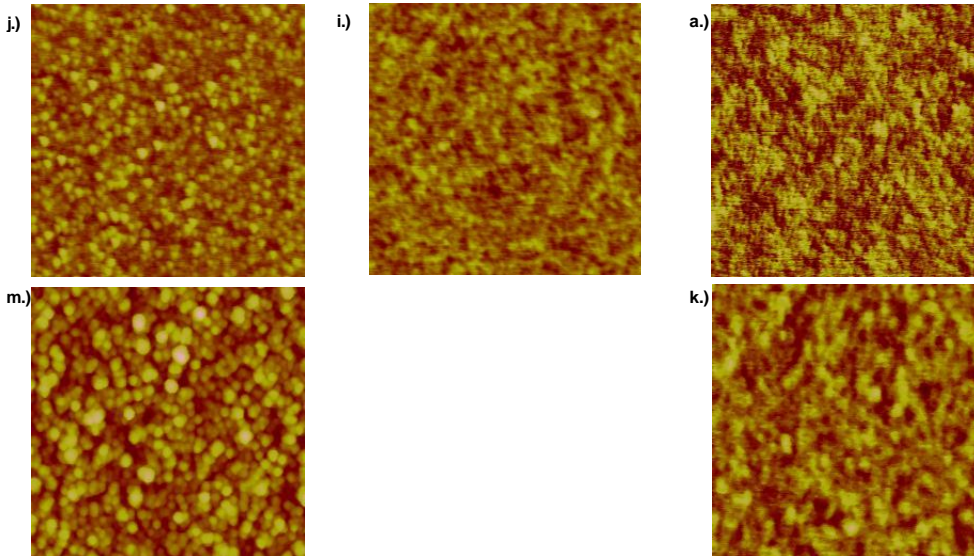


AFM – vs O₂ flow and Bias: 1 hour: Ar 25sccm; 200W RF; 3mT; Ht/Tilt 25/9; Room T

AFM Measurements SiO₂ AJA1

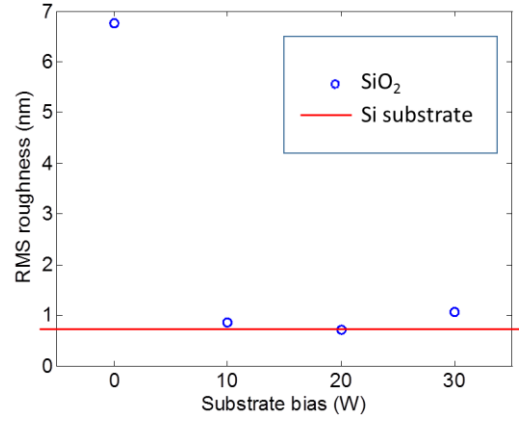
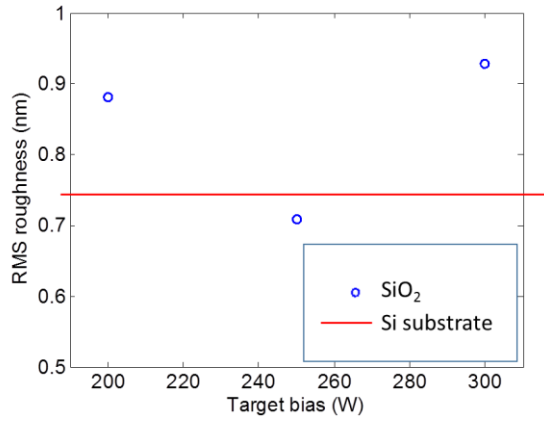
Ar-25sccm, 3mT, 200W, 1 hour, Ht/Tilt 25/9

Gas flow	Bias	name	roughness in nm		
			R _q	R _a	R _{max}
5 O ₂	0 W	j	0.809	0.634	6.7600
5 O ₂	5 W	i	0.0782	0.0624	0.6620
5 O ₂	10 W	a	0.0866	0.0689	0.6820
3 O ₂	0 W	m	1.61	1.27	12.0
3 O ₂	10 W	k	0.0727	0.0576	1.4500



Roughness Optimization on Silicon – Mike Davenport Data

O₂/Ar 2.5/25sccm; 3mT; Ht/Tilt 44/4; Room T; 10W bias 250W RF unless noted otherwise



On Ultra-Smooth Substrate: Result: 0.13nm RMS roughness for 500nm thick film

