

# **Sapphire Etching Panasonic 1**

Data from Robert Farrell and Scott Newman

# *Patterned Sapphire Etch Recipe*

**Ti/Ni Mask 30/700nm by lift-off**

**Micro-organic soap and agitation/wiping for particulate removal**

**Etching Parameters:**

**85 sccm BCl<sub>3</sub>**

**0.3 Pa (2.25mT)**

**900 W ICP Power**

**100 W Bias Power**

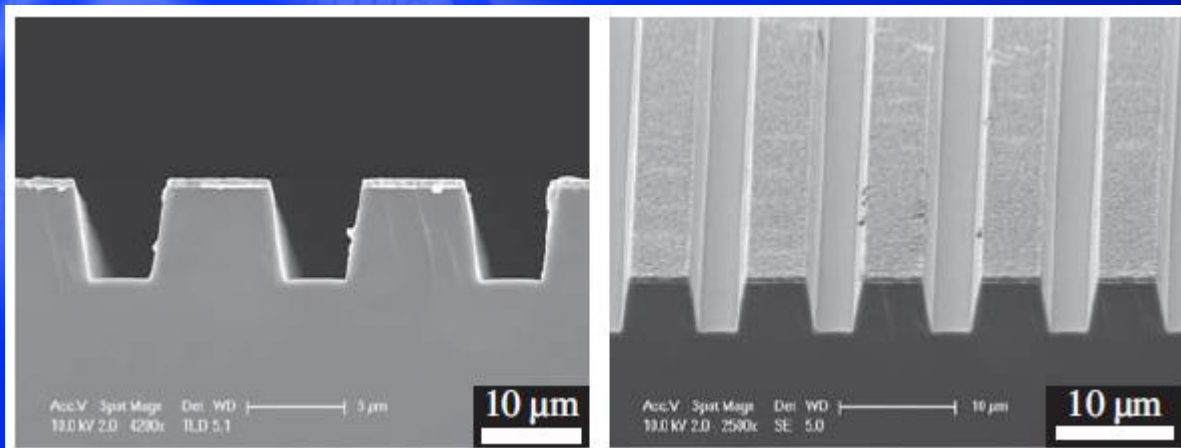
**400 Pa back-side cooling pressure**

**Etch Rate of Sapphire:**

**83nm/min**

**Nickel Etch Selectivity:**

**18:1**



**Important Note!!  
Use Chamber  
Conditioning  
See Next Page**

# Chamber Conditioning

10 min CF4/O2 clean (#105)

Standard recipe

Si cleaning wafer

10 min O2 clean (#121)

Standard recipe

Si carrier wafer

10 min BCl3 chamber prep.

85 sccm BCl3

0.3 Pa

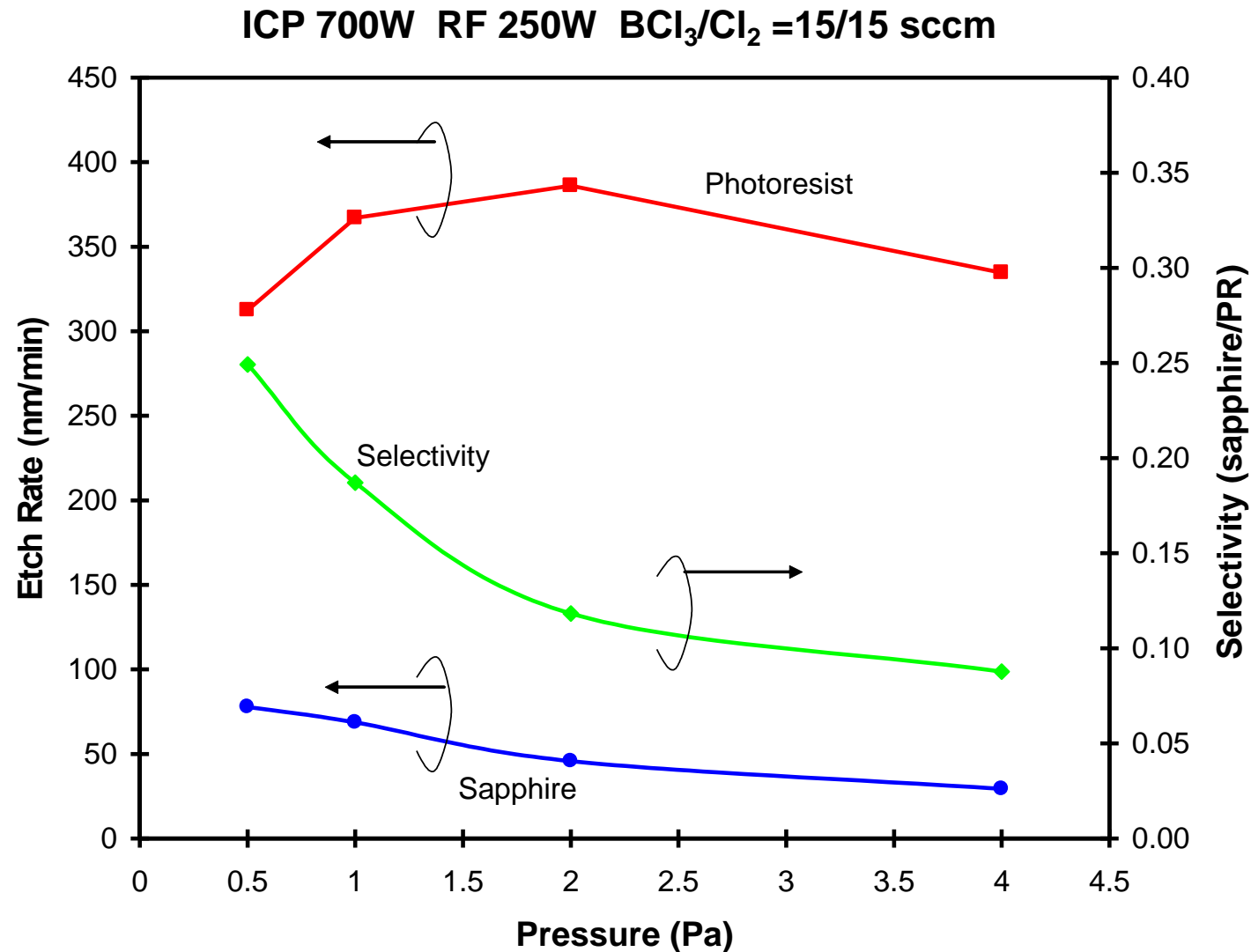
900 W ICP

100 W Bias

He backside flow: 400 Pa, 15 sccm

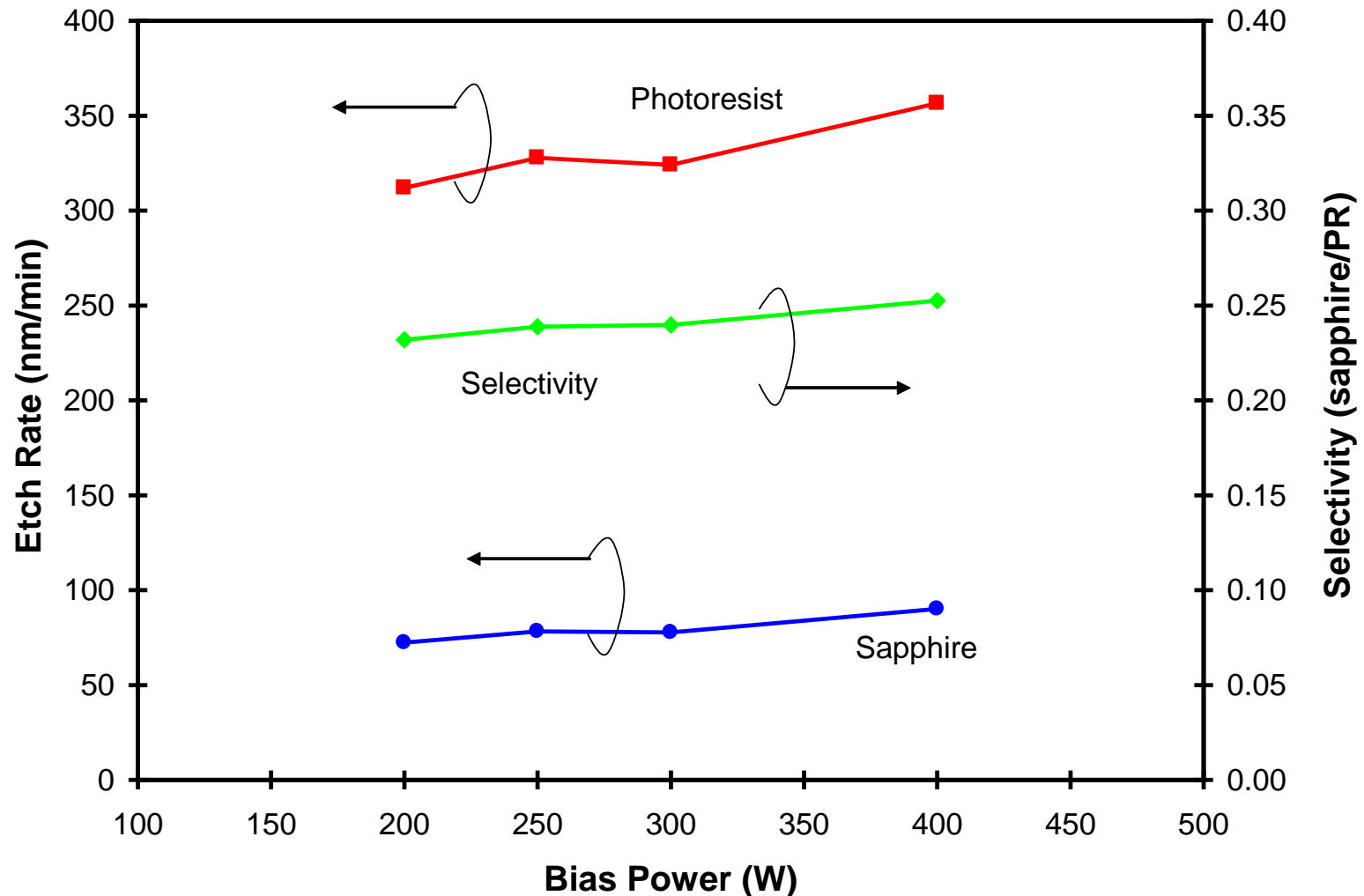
Use a Si carrier wafer.

# ICP Etching – Pressure – PR Mask

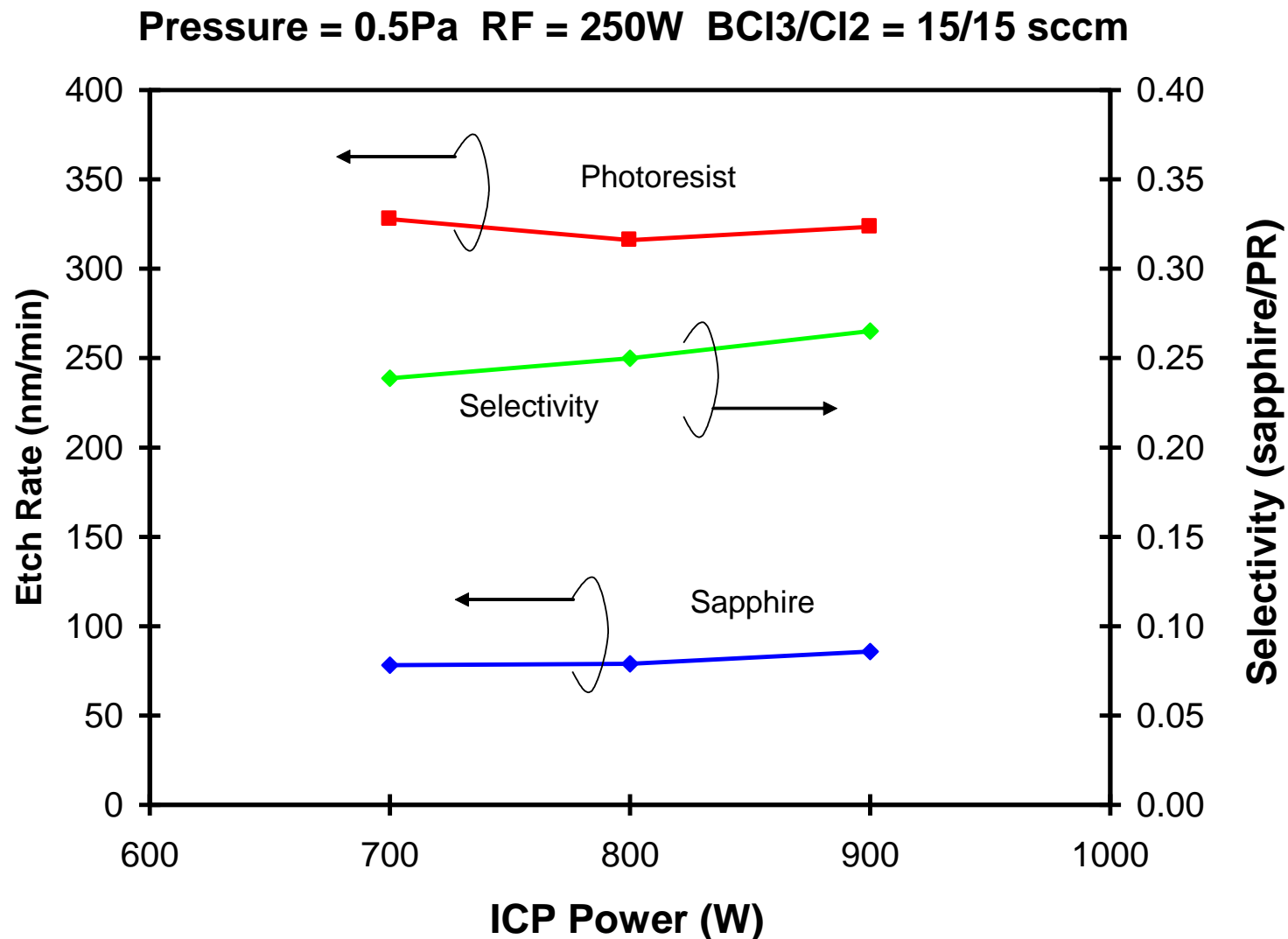


# ICP Etching – RF Power – PR Mask

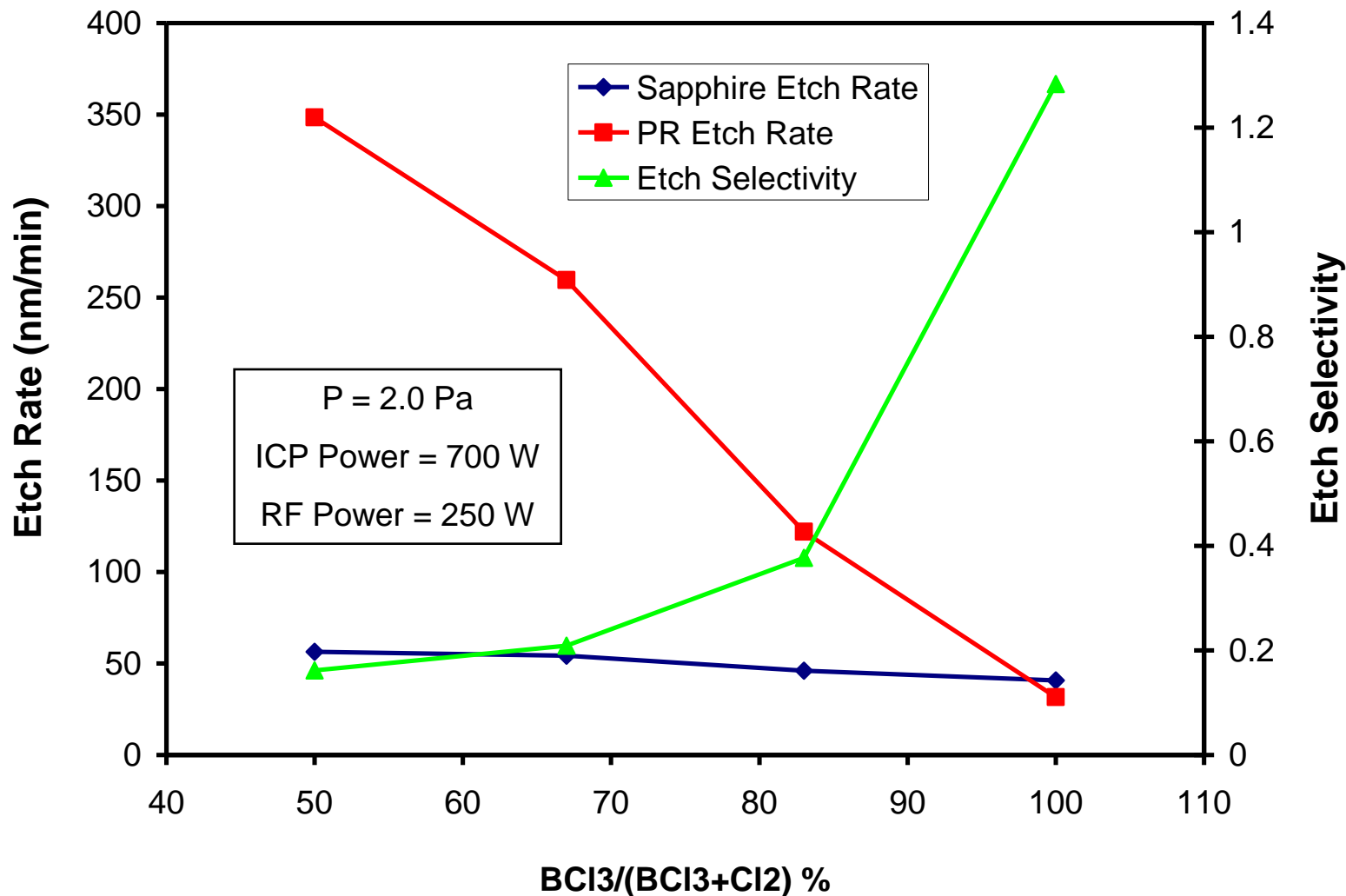
Pressure = 0.5Pa ICP = 700W  $\text{BCl}_3/\text{Cl}_2 = 15/15$  sccm



# ICP Etching – ICP Power – PR Mask



# ICP Etching – Flow Ratio – PR Mask



# ICP Etching – Flow Ratio (2) – PR Mask

ICP = 900W Bias = 400W P = 0.3Pa

