



# MATERIAL SAFETY DATA SHEET

## AZ 300T PHOTORESIST STRIPPER (US)

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Substance key: BBG70E7  
Version : 1 - 5 / USA

Revision Date: 12/06/2004  
Date of printing :03/10/2005

### Section 01 - Product Information

**Identification of the company:**

AZ Electronic Materials USA Corp.  
70 Meister Avenue  
Somerville, NJ 08876,  
Telephone No.: +1 800-515-4164

**Information of the substance/preparation:**

Product Safety: +1 908-429-3562

**Emergency tel. number:** +1 800-424-9300 CHEMTREC

**Trade name:**

**AZ 300T PHOTORESIST STRIPPER (US)**

**Material number:**

184412

**Chemical family:**

Alkaline preparation of organic solvents (halogenfree).

### Section 02 - Composition information on hazardous ingredients

**Hazardous ingredients:**

Component	CAS-no. (Trade secret no.)	Concentration
1-Methyl-2-pyrrolidone	872-50-4	41 %
Tetramethylammonium hydroxide	75-59-2	4 %
1,2-Propanediol	57-55-6	55 %

### Section 03 - Hazards identification

**Emergency overview:**

Clear, pale amber liquid.  
Strong characteristic odor.  
Product emits combustible vapors (flash point 124 F) but does not continue to burn at this temperature.  
Causes moderate to strong eye irritation.  
May produce systemic or organ effects with repeated or excessive exposure.  
Contains an ingredient that is highly toxic by ingestion and skin absorption.

**Expected Route of entry:**

**Inhalation:**

Irritating to respiratory system.

**Skin contact:**

Product causes slight irritation

**Eye contact:**

Causes eye irritation.

**Ingestion:**

Toxic by ingestion.

**Health effects of exposure:**

1-Methyl-2-pyrrolidinone ( 872-50-4 )

1-Methyl-2-pyrrolidinone, NMP is an eye irritant. It is fetotoxic and produces fetal skeletal



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abnormalities at high doses. Skin contact can lead to dermatitis. NMP has shown nervous system depression, bone marrow and lymph tissue effects. Some tests in rats have shown testicular effects. It was positive in chromosome aberration testing.

### 1,2-Propanediol ( 57-55-6 )

1,2-Propanediol is a skin and eye irritant. It has been reported to cause central nervous system depression when administered orally and has been reported to be an in-vitro mutagen. Most mutagenicity tests with propylene glycol have indicated that it is not mutagenic. However, in one in vitro test, it was found to be mutagenic, at one dose level.

### Tetramethylammonium hydroxide ( 75-59-2 )

Tetramethylammonium hydroxide may cause severe irritation or caustic burns to eyes and mucous membranes. TMAH is caustic and corrosive to skin and eyes in concentrated form. Pure TMAH is highly toxic in animal tests by the oral and dermal routes of exposure.

**Known effects on other illnesses:** Preexisting skin, eye, and respiratory conditions may be aggravated.

**Listed carcinogen:** IARC: NO NTP: NO OSHA: NO

### HMIS:

Health: 2

Flammability: 1

Reactivity: 0

Personal protection: X

## Section 04 - First aid measures

### After inhalation:

Remove victim to fresh air.  
Consult physician if irritation occurs.

### After contact with skin:

Immediately remove contaminated clothing and wash affected area thoroughly with water until greasy feel is gone.  
Consult physician if irritation occurs or if irritation is extensive.

### After contact with eyes:

Flush thoroughly with water for 15 minutes. Get immediate medical help.

### After ingestion:

If person is conscious, give water or milk to dilute stomach contents.  
Never give anything by mouth to an unconscious person.  
Consult physician.  
Do not induce vomiting.

### Advice to doctor / Treatment:

A component of this material causes severe acute toxicity in experimental animals by the oral or dermal route of exposure. Exposed individuals should be carefully observed and treated according to symptoms.

## Section 05 - Fire fighting measures

### Flashpoint:

> 200 °F

Method: closed cup



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### Hazardous combustion products:

Thermal decomposition may generate carbon dioxide, carbon monoxide, and oxides of nitrogen.

If heated to dryness, TMAH may decompose to trimethylamine and methanol. TMAH reportedly decomposes in boiling water, rate unknown.

**Extinguishing media:** Carbon dioxide, water, alcohol resistant foam, dry chemical.

### Special fire fighting procedure:

Use self-contained breathing apparatus and full protective clothing.

Use water spray to cool drums in fire area.

### Unusual fire and explosion hazards:

Solvent vapors.

Emits toxic fumes under fire conditions.

## Section 06 - Accidental release measures

### Steps to be taken in case of spill or leak:

Wearing appropriate personal protective equipment, contain spill, collect onto inert absorbent, and place in a suitable container.

Rinse residual with water.

## Section 07 - Handling and storage

### Advice on safe handling:

Wash thoroughly after handling.

Keep container closed.

Avoid breathing dust and contact with skin, eyes, and clothing.

Use only with adequate ventilation and proper protective eyewear, gloves, and clothing.

### Further info on storage conditions:

Store at appropriate temperature. See label for details.

Store in original container.

Transport and store under dry conditions tightly closed.

## Section 08 - Exposure controls / personal protection

### Occupational exposure limits:

Component	CAS number:	Regulatory list	Type of value	Value 1	Value 2
N-METHYL-2-PYRROLIDONE	872-50-4	US WEEL Guides Data	Time Weighted Average (TWA):	10 ppm	40 mg/m3
PROPYLENE GLYCOL, TOTAL VAPOR AND AEROSOL	57-55-6	US WEEL Guides Data	Time Weighted Average (TWA):	50 ppm	
PROPYLENE GLYCOL, AEROSOL ONLY	57-55-6	US WEEL Guides Data	Time Weighted Average (TWA):		10 mg/m3

### Respiratory protection:

Chemical cartridge respirator recommended for exposures exceeding TLV.

### Hand protection:

Rubber gloves.



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**Eye protection:** Safety eyewear to protect against splashes.  
**Other protective equipment:** Clothing suitable to prevent skin contact.  
**Advice on system design:** Where mist is present, provide local exhaust ventilation or a respirator certified for mist by NIOSH.

### Section 09 - Physical and chemical properties

**Form:** Liquid  
**Color:** yellow to brownish yellow  
**Odor:** Characteristic odor.  
**Solubility in water:** soluble  
**Density:** 1.035 g/cm<sup>3</sup>  
**Evaporation number:** <  
Reference substance: n-butyl acetate  
**Vapor pressure:** 0.2 Torr  
Method: calculated  
**Relative vapor density:** > 1  
**Loss on drying:** 96 %

### Section 10 - Stability and reactivity

**Chemical stability:** Stable.  
Stable.  
**Hazardous Polymerization:** Will not occur.  
**Conditions to avoid:** Avoid contact with oxidizing agents.  
Avoid contact with strong acids.

### Section 11 - Toxicological information

**Product information:**  
**Acute dermal toxicity:** D.O.T. four hour rabbit skin test of the highest commercial concentration of this product was negative for skin corrosion.  
**Skin irritation:** Testing in rabbits of a more concentrated form of this product showed it was a mild skin irritant.  
**Eye irritation:** moderate eye irritant.  
**Component information:**  
1-Methyl-2-pyrrolidinone ( 872-50-4 )  
**Acute oral toxicity:** LD50 3,900 mg/kg (rat)  
**Acute inhalation toxicity:** LC50 >370 ppm/6 hour (rat)



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<b>Acute dermal toxicity:</b>	LD50 8,000 mg/kg (rabbit)
1,2-Propanediol ( 57-55-6 )	
<b>Acute oral toxicity:</b>	LD50 30,000 mg/kg (rat)
<b>Acute inhalation toxicity:</b>	LC50 > saturation (rat)
<b>Acute dermal toxicity:</b>	LD50 > 10,000 mg/kg (rat)
Tetramethylammonium hydroxide ( 75-59-2 )	
<b>Acute oral toxicity:</b>	LD50 50 mg/kg as chloride salt (rat)
<b>Acute inhalation toxicity:</b>	No data.
<b>Acute dermal toxicity:</b>	LD50 25 mg/kg (Guinea pig) not determined

### Section 12 - Ecological information

#### Product information:

<b>Biodegradation:</b>	The single components are biological degradable.
<b>Fish toxicity:</b>	A more concentrated form of this product was non-toxic to fathead minnow at up to 1.017 grams per liter.

#### Component information:

1-Methyl-2-pyrrolidinone ( 872-50-4 )	
<b>Fish toxicity:</b>	LC50 4,000 mg/l
<b>Daphnia toxicity:</b>	EC50 > 1,000 mg/l
<b>Algae toxicity:</b>	IC50 > 500 mg/l
1,2-Propanediol ( 57-55-6 )	
<b>Fish toxicity:</b>	LC50 50,000 mg/l
<b>Daphnia toxicity:</b>	EC50 > 4,850 mg/l
<b>Algae toxicity:</b>	No data available.
Tetramethylammonium hydroxide ( 75-59-2 )	
<b>Fish toxicity:</b>	LC50 35.1 mg/l
<b>Daphnia toxicity:</b>	EC50 0.21 mg/l
<b>Algae toxicity:</b>	No data available.

### Section 13 - Disposal considerations

#### Waste disposal information:

Dispose of or incinerate in accordance with regulations.  
Product would be considered a hazardous waste under RCRA due to high pH unless neutralized prior to disposal.  
See special precautions.



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**RCRA hazardous waste:**  
RCRA number: D002

### Section 14 - Transport information

**DOT** not restricted

**IATA**

Proper shipping name: Corrosive liquid, basic, organic, n.o.s.  
Class: 8  
Packing group: III  
UN/ID number: UN 3267  
Primary risk: 8  
Hazard inducer(s): Tetramethylammonium hydroxide

**IMDG**

Proper shipping name: Corrosive liquid, basic, organic, n.o.s.  
Class: 8  
Packing group: III  
UN no.: UN 3267  
Primary risk: 8  
Hazard inducer(s): Tetramethylammonium hydroxide  
EmS: F-A S-B

### Section 15 - Regulatory information

**TSCA Status:**

All components of this product are listed on the TSCA Inventory.  
This material contains N-methylpyrrolidone (NMP, 872-50-4, Section 4 test rule) which requires export notification under TSCA Section 12(b).

**SARA (section 311/312):**

Reactive hazard: no  
Pressure hazard: no  
Fire hazard: no  
Immediate/acute: yes  
Delayed/chronic: yes

**SARA 313 information:**

This product contains the chemical or chemicals listed below which are subject to the supplier notification requirements of Section 313 of the Superfund Amendments and Reauthorization Act of 1986 ("SARA") and the requirements of 40 CFR Part 372:

Component	CAS-no. (Trade secret no.)	Concentration
1-Methyl-2-pyrrolidone	872-50-4	41 %

**Volatile organic compounds VOC:**

Content VOC (g/l): 1,000 g/l

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### Section 16 - Other information

#### Other precautions:

The tetramethylammonium ion (TMA), as TMAH, in this developer is toxic at low levels to the water flea ceriodaphnia dubia (CD) used in the whole effluent toxicity (WET) biomonitoring test. Data from the supplier suggests that continuous input of 60-100 ppm TMA to a small POTW should not cause WET toxicity. It is expected that discharges to a sizable POTW will not affect the ability to pass the WET tests. However, discharges to a small POTW or direct discharges to surface waters should be carefully reviewed. Contact AZ Electronic Materials Product Safety for additional information (908-429-3593 or 908-429-3562).

#### State regulatory information:

California Proposition 65: This product contains chemical(s) known to the state of California to cause developmental toxicity or reproductive toxicity.  
Contains N-methylpyrrolidone (CAS # 872-50-4).

#### Label information:

DANGER!

Alkaline solution. Contains ingredients that are highly toxic or that can cause skin and eye irritation, corneal damage, caustic burns, gastric upset, central nervous system depression, development effects, bone marrow effects, and lymph tissue effects.

Keep away from heat and flame. Avoid breathing vapor. Avoid contact with skin, eyes, and clothing. Use only with adequate ventilation, and proper protective eyewear, gloves, and clothing. Wash thoroughly after handling. Keep container closed.

In case of contact, flush eyes with plenty of water for 15 minutes. Get medical attention immediately. Flush affected skin areas with water, and wash with mild soap and water. Remove contaminated clothing. If INHALED, remove individual to fresh air. If breathing is difficult, give oxygen. If ingested, give water or milk to dilute stomach contents. Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately for ingestion or breathing problems or if skin contact is extensive.

In case of fire, use water, alcohol resistant foam, dry chemical, or CO<sub>2</sub>. If spilled, wear protective clothing, remove ignition sources, prevent sparks, and ventilate area. Absorb with inert material, collect, and place in a chemical waste container. Rinse residue with water.

Keep sealed in original container. Avoid freezing and direct sunlight. Product should be stored > 32 F (0 C). Empty container may contain harmful residue.

The solvent in this product is not photochemically reactive per Rule 102 of the California South Coast Air Quality Management District.

#### NFPA:

Health: 2

Flammability: 1

Reactivity: 0

Special Notice: NONE



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This information is supplied under the OSHA Hazard Communication Standard, 29 CFR 1910.1200, and is offered in good faith based on data available to us that we believe to be true and accurate. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable to the material. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate for that use. No warranty, express or implied, is made regarding the accuracy of this data, the hazards connected with the use of the material, or the results to be obtained from the use thereof. We assume no responsibility for damage or injury from the use of the product described herein. Data provided here are typical and not intended for use as product specifications. (R) and TM indicate trademarks of AZ Electronic Materials USA Corp., its business partners or suppliers.